



Overview . . . . .	M2
Catalog Numbering System . . . . .	M2
<b>Terminals</b>	
Features and Benefits . . . . .	M3
Performance Requirements . . . . .	M4
Ring Terminals . . . . .	M5-M7
Multiple Stud Ring Terminals . . . . .	M8-M9
Large Ring Terminals . . . . .	M10-M12
Fork Terminals . . . . .	M13-M15
Locking Fork Terminals . . . . .	M16-M17
Flanged Fork Terminals . . . . .	M18-M19
Blade Terminals . . . . .	M20
Pin Terminals . . . . .	M21
<b>Disconnects</b>	
Features and Benefits . . . . .	M22
Design Features . . . . .	M22
Performance Requirements . . . . .	M22
Female Disconnects . . . . .	23-24
Male Disconnects . . . . .	M25
Piggy Back Disconnects . . . . .	M26
Fully Insulated Female Disconnects . . . . .	M27-M28
Fully Insulated Male Disconnects . . . . .	M28
Insulated Female Flag Disconnects . . . . .	M29
Insulated Barrel Flag Female Disconnects . . . . .	M29
Bullet Receptacles . . . . .	M30
Bullet Disconnects . . . . .	M31
<b>Splices, Wire Joints and Quick Splices</b>	
Features and Benefits . . . . .	M32
Butt Splices . . . . .	M33-M34
Wire Joints . . . . .	M34
Quick Splices . . . . .	M34
<b>Installation Tools</b>	
Hand Tools . . . . .	M35-M37
Automated Tools . . . . .	M38-M39
Power Operated Tools . . . . .	M40-M41
<b>Application Information</b>	
Tool & Die Selection Chart . . . . .	M42
Strip Length Chart . . . . .	M42
Stud Size Chart . . . . .	M43
Common Conductor Size Chart . . . . .	M43



**Crimp Terminals, Disconnects, and Splices**

Thomas & Betts is pleased to introduce Spec-Kon® crimp terminals, disconnects, and splices. Ideal for OEM applications, the Spec-Kon® line can be used anywhere a high number of terminations are required every day, such as the wiring harness, panelboard, telecommunications, and automotive industries.

**The Spec-Kon® terminal offering includes:**

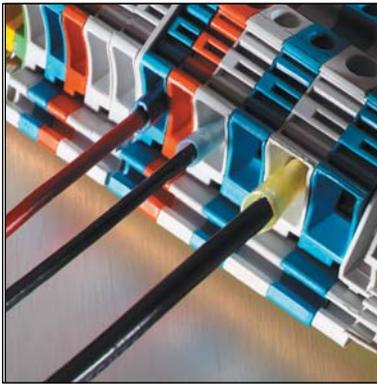
- A broad selection of bulk-packaged loose piece terminals in non-insulated and insulated varieties, including male and female disconnects, rings, forks, pins, blades, butt splices, wire joints and bullet connectors.
- Terminals on mylar tape for automated applications, including the new KT-2500 power tool for frequent, repeated crimps.
- The ERG-2500 ergonomic hand tool, which crimps all sizes of insulated barrel-style Spec-Kon® wire termination products.

**Catalog Numbering System**

**Example: KV18-6R-M**

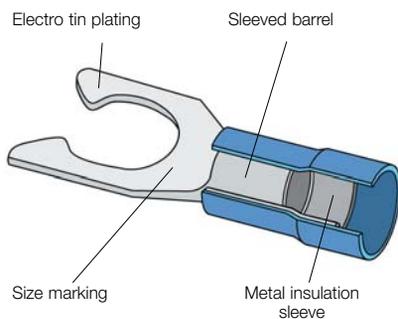
<b>K</b>	<b>V</b>	<b>18</b>	<b>6</b>	<b>R</b>	<b>M</b>
<b>Product</b>	<b>Terminal and Insulation</b>	<b>Wire Size Range</b>	<b>Feature Size</b>	<b>Terminal Type</b>	<b>Box Quantity</b>
Thomas & Betts Spec-Kon® Terminals	(Blank) Bare Non-Insulated (V) Vinyl Funnel Entry (N) Nylon Funnel Entry (VF) Vinyl Fully Insulated (NF) Nylon Fully Insulated	(18) 22-16 AWG (14) 16-14 AWG (10) 12-10 AWG (8) 8 AWG (6) 6 AWG (4) 4 AWG (2) 2 AWG	<b>Bolt Hole:</b> Ring and Fork Terminals  <b>Tab Width:</b> (250 Series) Disconnects  <b>Pin Length:</b> Pin Terminals  <b>Blade Length:</b> Blade Terminals  <b>Diameter:</b> Bullets	(R) Ring (MS) Multiple Stud Ring (F) Fork (LF) Locking Fork (FF) Flanged Fork (PT) Pin Terminal (BL) Blade Terminal (MD) Male Disconnect (FD) Female Disconnect (FFD) Female Flag Disconnect (PD) Piggy Back Disconnect (FB) Female Bullet (MB) Male Bullet (BS) Butt Splice (QS) Quick Splice (WJ) Wire Joint (Closed End) (BFD) Barrel Flag Disconnect	(C) = 100 (CC) = 200 (W) = 250 (D) = 500 (M) = 1,000 (T) = Mylar Tape*  * Please contact Customer Service for pricing and availability.

**M**  
Spec-Kon®



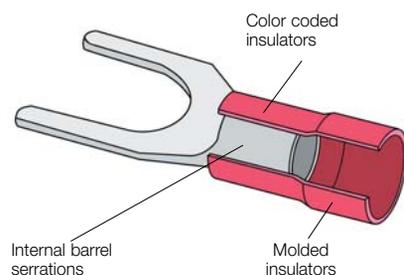
## Features and Benefits of Spec-Kon® Terminals

- **Internal barrel serrations**—During crimping, the wire will cold flow into serrations, giving lower resistance connections and improving tensile strength.
- **Size marking**—Wire range is stamped on the tongue (metric and English) for easy access to the terminal size without drawings/packageing.
- **Electro tin plating**—Provides excellent corrosion resistance, superior finish for better-looking installation.
- **Ergonomic hand tool**—Ergonomically designed ERG-2500 completes a UL listed crimp while requiring substantially lower handle forces.
- **One tool for all insulated products**—Thomas & Betts offers a single tool that crimps the entire range of standard insulated terminals, disconnects, and butt splices. Many competitors require 2 to 4 tools to cover the same range.
- **Color coding**—Insulators are color coded for specific wire size (red=22-16AWG, blue=16-14AWG, yellow=12-10AWG). Red=8AWG, blue=6AWG.



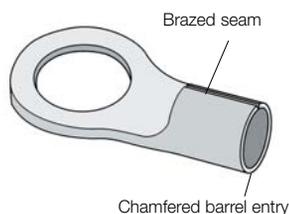
## Nylon Insulated Terminals

- **Sleeved barrel**—Ensures barrel does not separate during crimping.
- **Molded insulators**—Molded insulators ensure consistent shape and quality, shaped entry speeds installation and reduces wire hang up.
- **Metal insulation sleeve**—Sleeve crimps wire insulation, providing high-vibration resistance and conductor strain relief.
- **Nylon material**—Ideal for harsh environments. Provides excellent chemical, impact and abrasion resistance.
- **Ratings**—UL Listed, cULus Listed, CSA, 600 V at 105°C.



## Vinyl Insulated Terminals

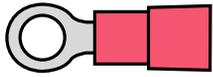
- **Brazed seam**—Ensures barrel does not separate during crimping.
- **Molded funnel entry insulators**—Funnel entry speeds installation and reduces wire hang up. Molded insulators ensure consistent shape and quality every time.
- **Insulation crimp**—The insulator mouth is flared to speed installation and accommodate thicker insulated wires. Also, provides insulation support strain relief in high-vibration applications.
- **Vinyl material**—Economical, moisture resistant and flame retardant (UL94V-0)
- **Ratings**—UL Listed, cULus Listed, CSA, 600 V at 105°C.



## Non-Insulated Terminals

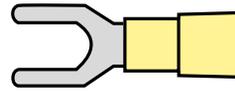
- **Brazed seam**—Ensures barrel does not separate during crimping.
- **Chamfered barrel entry**—Smoothing the barrel entry edge facilitates wire insertion.
- **Ratings**—UL Listed, cULus Listed, CSA, 2000 V.

## Design Features of Spec-Kon® Terminals



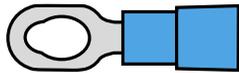
### Rings

Provides the most secure and reliable connection available



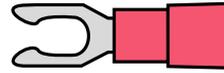
### Forks

Fast and easy to install without removing the terminal block screw



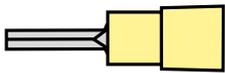
### Multiple-Stud Rings

Special tongue style that accommodates 3 stud sizes with one terminal



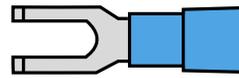
### Locking Forks

Offers the secure connection of a ring terminal with the fast and easy installation of a fork terminal



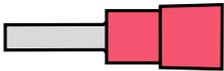
### Pins

Standard insulation-style terminals for use on DIN-style/metric terminal blocks



### Flanged Forks

Turned-up toes provide secure connections in high-vibration applications



### Blades

Standard insulation-style terminals for use on DIN-style/metric terminal blocks

## Performance Requirements

Description	Wire Size (AWG)										
	#22	#20	#18	#16	#14	#12	#10	#8	#6	#4	#2
<b>U.L. 486A (Terminals)</b>											
Test Current for Max. 50°C Rise (Amps)	9	12	17	18	30	35	50	70	95	125	70
Min. Tensile Strength* (Lbs.)	8	13	20	30	50	70	80	90	100	140	180

\* Pull-out force of the crimped terminal.

## Applicable Spec-Kon® products meet or exceed the following test specifications:

- UL486A (Terminals)
- CSA
- UL486C (Splices)

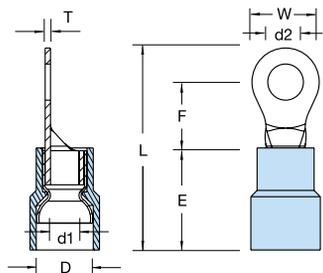
UL listed products are shown with the applicable logos in the product section.

UL file #E9809 (Terminals).

CSA file #LR4503



- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Nylon Insulated Ring Terminals

Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>						
				W	F	L	E	D	d1	T
KN18-6R-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146	.260	.248	.803	.433 11.0	.177 4.5	.067 1.7	.030 0.75
			3.7	6.6	6.3	20.4				
KN18-8R-M		#8	.169	.260	.248	.803				
			4.3	6.6	6.3	20.4				
KN18-10R-M		#10	.209	.315	.276	.858				
	5.3		8.0	7.0	21.8					
KN18-14R-M	1/4	.252	.457	.433	1.094					
		6.4	11.6	11.0	27.8					
KN18-516R-M	5/16	.331	.457	.433	1.094					
		8.4	11.6	11.0	27.8					
KN14-6R-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146	.260	.248	.83	.433 11.0	.205 5.2	.091 2.3	.031 0.8
			3.7	6.6	6.3	20.4				
KN14-8R-M		#8	.169	.260	.248	.803				
			4.3	6.6	6.3	20.4				
KN14-10R-M		#10	.209	.335	.307	.898				
	5.3		8.5	7.8	22.8					
KN14-14R-M	1/4	.252	.472	.433	1.094					
		6.4	12.0	11.0	27.8					
KN14-516R-M	5/16	.331	.472	.433	1.094					
		8.4	12.0	11.0	27.8					
KN14-38R-M	3/8	.413	.535	.547	1.240					
		10.5	13.6	13.9	31.5					
KN10-6R-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146	.283	.240	.894	.512 13.0	.276 7.0	.134 3.4	.039 1.0
			3.7	7.2	6.1	22.7				
KN10-8R-D		#8	.169	.283	.240	.894				
			4.3	7.2	6.1	22.7				
KN10-10R-D		#10	.209	.374	.358	1.047				
	5.3		9.5	9.1	26.6					
KN10-14R-D	1/4	.252	.472	.413	1.164					
		6.4	12.0	10.5	29.5					
KN10-516R-D	5/16	.331	.591	.531	1.339					
		8.4	15.0	13.5	34.0					
KN10-38R-D	3/8	.413	.591	.531	1.339					
		10.5	15.0	13.5	34.0					
KN10-12R-D	1/2	.512	.756	.630	1.520					
		13.0	19.2	16.0	38.6					

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-6R-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

### Tools used with Nylon Insulated Ring Terminals



ERG2500

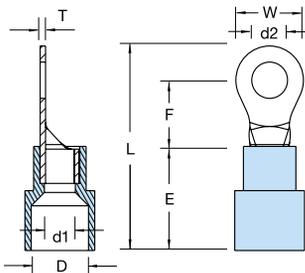


KT-2500

For complete information regarding tools and the new Universal Applicator, see pages M35-M41.



- Molded Funnel Entry Insulator
- Brazed Seam
- Internal Barrel Serrations



**M**

Spec-Kon®

**Vinyl Insulated Ring Terminals**



Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>							
			W	F	L	E	D	d1	T	
KV18-6R-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.260 6.6	.248 6.3	.803 20.4	.433 11.0	.157 4.0	.067 1.7	.030 0.75
KV18-8R-M		#8	.169 4.3	.260 6.6	.248 6.3	.803 20.4				
KV18-10R-M		#10	.209 5.3	.315 8.0	.276 7.0	.858 21.8				
KV18-14R-M		1/4	.252 6.4	.457 11.6	.433 11.0	1.094 27.8				
KV18-516R-M		5/16	.331 8.4	.457 11.6	.433 11.0	1.094 27.8				
KV18-38R-M		3/8	.413 10.5	.835 13.6	.547 13.9	1.240 31.5				
KV14-6R-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.260 6.6	.248 6.3	.803 20.4	.433 11.0	.177 4.5	.091 2.3	.031 0.8
KV14-8R-M		#8	.169 4.3	.260 6.6	.248 6.3	.803 20.4				
KV14-10R-M		#10	.209 5.3	.335 8.5	.307 7.8	.898 22.8				
KV14-14R-M		1/4	.252 6.4	.472 12.0	.433 11.0	1.094 27.8				
KV14-516R-M		5/16	.331 8.4	.472 12.0	.433 11.0	1.094 27.8				
KV14-38R-M		3/8	.413 10.5	.535 13.6	.547 13.9	1.240 31.5				
KV10-6R-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.283 7.2	.240 6.1	.894 22.7	.512 13.0	.252 6.4	.134 3.4	.039 1.0
KV10-8R-D		#8	.169 4.3	.283 7.2	.240 6.1	.894 22.7				
KV10-10R-D		#10	.209 5.3	.374 9.5	.358 9.1	1.047 26.6				
KV10-14R-D		1/4	.252 6.4	.472 12.0	.413 10.5	1.161 29.5				
KV10-516R-D		5/16	.331 8.4	.591 15.0	.531 13.5	1.339 34.0				
KV10-38R-D		3/8	.413 10.5	.591 15.0	.531 13.5	1.339 34.0				
KV10-12R-D		1/2	.512 13.0	.756 19.2	.630 16.0	1.520 38.6				

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-6R-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

**Tools used with Vinyl Insulated Ring Terminals**



ERG2500

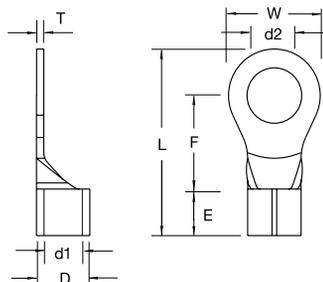


KT-2500

### Non-Insulated Ring Terminals



- Chamfered Barrel
- Brazed Seam
- Internal Barrel Serrations



Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>							
			W	F	L	E	D	d1	T	
K18-6R-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.260 6.6	.248 6.3	.567 14.4	.189 4.8	.134 3.4	.067 1.7	.030 0.75
K18-8R-M		#8	.169 4.3	.260 6.6	.248 6.3	.567 14.4				
K18-10R-M		#10	.209 5.3	.315 8.0	.276 7.0	.622 15.8				
K18-14R-M		1/4	.252 6.4	.457 11.6	.433 11.0	.858 21.8				
K18-516R-M		5/16	.331 8.4	.457 11.6	.433 11.0	.858 21.8				
K14-6R-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.260 6.6	.248 6.3	.567 14.4	.189 4.8	.161 4.1	.091 2.3	.031 0.8
K14-8R-M		#8	.169 4.3	.260 6.6	.248 6.3	.567 14.4				
K14-10R-M		#10	.209 5.3	.335 8.5	.307 7.8	.661 16.8				
K14-14R-M		1/4	.252 6.4	.472 12.0	.433 11.0	.858 21.8				
K14-516R-M		5/16	.331 8.4	.472 12.0	.433 11.0	.858 21.8				
K14-38R-M		3/8	.413 10.5	.535 13.6	.547 13.9	1.004 25.5				
K10-6R-M	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.283 7.2	.240 6.1	.618 15.7	.236 6.0	.220 5.6	.134 3.4	.039 1.0
K10-8R-M		#8	.169 4.3	.283 7.2	.240 6.1	.618 15.7				
K10-10R-M		#10	.209 5.3	.374 9.5	.358 9.1	.772 19.6				
K10-14R-M		1/4	.252 6.4	.472 12.0	.413 10.5	.886 22.5				
K10-516R-M		5/16	.331 8.4	.591 15.0	.531 13.5	1.063 27.0				
K10-38R-M		3/8	.413 10.5	.591 15.0	.531 13.5	1.063 27.0				
K10-12R-D		1/2	.512 13.0	.756 19.2	.630 16.0	1.244 31.6				

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: K18-6R-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Terminal Material: Copper

### Tools used with Non-Insulated Ring Terminals



ERG2002



KT-2500



**Nylon Insulated Multiple Stud Ring Terminals**



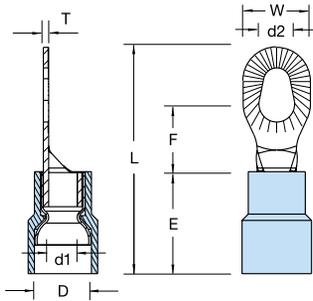
- Single terminal for 6, 8, and 10 stud sizes
- Molded Insulator
- Metal Insulation Sleeve
- Funnel Entry

Catalog Number	Wire Range	Bolt Size	Dimension <small>inch mm</small>						
			W	F	L	E	D	d1	T
KN18-610MS-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.996 25.3	.433 11.0	.177 4.5	.067 1.7	.030 0.75
KN14-610MS-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.996 25.3	.433 11.0	.205 5.2	.091 2.3	.031 0.8
KN10-610MS-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6 - #10	.390 9.9	.350 8.9	1.154 29.3	.512 13.0	.276 7.0	.134 3.4	.039 1.0

Box Quantity: (D)=500; (M)=1000  
For Mylar Tape replace box quantity with (T). Example: KN18-610MS-T  
UL File #E9809  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Copper



**Vinyl Insulated Multiple Stud Ring Terminals**



- Single terminal for 6, 8, and 10 stud sizes
- Molded Funnel Entry Insulator
- Brazed Seam

Catalog Number	Wire Range	Bolt Size	Dimension <small>inch mm</small>						
			W	F	L	E	D	d1	T
KV18-610MS-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.996 25.3	.433 11.0	.157 4.0	.067 1.7	.030 0.75
KV14-610MS-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.996 25.3	.433 11.0	.177 4.5	.091 2.3	.031 0.8
KV10-610MS-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6 - #10	.390 9.9	.350 8.9	1.154 29.3	.512 13.0	.252 6.4	.134 3.4	.039 1.0

Box Quantity: (D)=500; (M)=1000  
For Mylar Tape replace box quantity with (T). Example: KV18-610MS-T  
UL File #E9809  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Copper

**Tools used with Nylon and Vinyl Insulated Multiple Stud Ring Terminals**



ERG2500



KT-2500

### Non-Insulated Multiple Stud Ring Terminals



Catalog Number	Wire Range	Bolt Size	Dimension <small>inch mm</small>						
			W	F	L	E	D	d1	T
<b>K18-610MS-M</b>	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.768 19.5	.189 4.8	.134 3.4	.067 1.7	.030 0.75
<b>K14-610MS-M</b>	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6 - #10	.339 8.6	.311 7.9	.768 19.5	.189 4.8	.161 4.1	.091 2.3	.031 0.8
<b>K10-610MS-M</b>	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6 - #10	.390 9.9	.350 8.9	.886 22.5	.236 6.0	.220 5.6	.134 3.4	.039 1.0

- Single terminal for 6, 8, and 10 stud sizes
- Brazed Seam
- Chamfered Barrel
- Internal Barrel Serrations

**Box Quantity: (M)=1000**

**For Mylar Tape replace box quantity with (T). Example: K18-610MS-T**

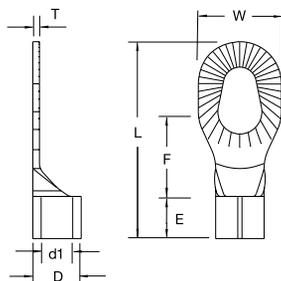
**UL File #E9809**

**CSA File #LR4503**

**Terminal Material:** Copper

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.



### Tools used with Non-Insulated Multiple Stud Ring Terminals



ERG2002



KT-2500



**Nylon Insulated Large Ring Terminals**



- Brazed Seam
- Molded Funnel Entry Insulator
- Internal Barrel Serrations

Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>						
				W	F	L	E	D	d1	T
KN8-8R-D	8 A.W.G.  8 mm <sup>2</sup>	#8	.169 4.3	.315 8.0	.366 9.3	1.142 29.0	.630 16.0	.315 8.0	.177 4.5	.047 1.2
KN8-10R-D		#10	.209 5.3	.364 8.8	.429 10.9	1.232 31.3				
KN8-14R-D		1/4	.252 6.4	.472 12.0	.366 9.3	1.232 31.3				
KN8-516R-D		5/16	.331 8.4	.591 15.0	.543 13.8	1.469 37.3				
KN8-38R-D		3/8	.413 10.5	.591 15.0	.543 13.8	1.469 37.3				
KN8-12R-D		1/2	.512 13.0	.787 20.0	.591 15.0	1.614 41.0				
KN6-10R-W	6 A.W.G.  14 mm <sup>2</sup>	#10	.209 5.3	.472 12.0	.524 13.3	1.606 40.8	.846 21.5	.433 11.0	.228 5.8	.059 1.5
KN6-14R-W		1/4	.252 6.4							
KN6-516R-W		5/16	.331 8.4	.630 16.0	.559 14.2	1.713 43.5				
KN6-38R-W		3/8	.413 10.5							
KN6-12R-W		1/2	.512 13.0	.866 22.0	.780 19.8	2.047 52.0				

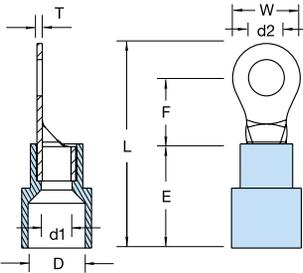
Box Quantity: (W)=250; (D)=500  
For mylar tape, replace box quantity with (T). Example: KN8-8R-T.

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.  
**Terminal Material:** Copper

#8 AWG on mylar tape is UL Listed.  
#6 AWG on mylar tape is UL Listed.

UL File #E9809  
CSA File #LR4503



M

Spec-Kon

**Tools used with Nylon Insulated Large Ring Terminals**



**TBM6S**

For tooling information for nylon insulated large ring terminals, see page M37.



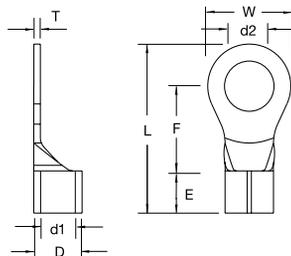
**KT-2500**

**Non-Insulated Large Ring Terminals**



- Brazed Seam
- Chamfered Barrel
- Internal Barrel Serrations

Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>							
			W	F	L	E	D	d1	T	
K8-8R-D	8 A.W.G. 8 mm <sup>1</sup>	#8	.169 4.3	.315 8.0	.366 9.3	.846 21.5	.337 8.5	.283 7.2	.177 4.5	.047 1.2
K8-10R-D		#10	.209 5.3	.346 8.8	.429 10.5	.937 23.8				
K8-14R-D		1/4	.252 6.4	.472 12.0	.366 9.3	.937 23.8				
K8-516R-D		5/16	.331 8.4	.591 15.0	.543 13.8	1.161 29.8				
K8-38R-D		3/8	.413 10.5	.591 15.0	.543 13.8	1.161 29.8				
K8-12R-D		1/2	.512 13.0	.787 20.0	.591 15.0	1.319 33.5				
K6-10R-D	6 A.W.G. 14 mm <sup>1</sup>	#10	.209 5.3	.472 12.0	.524 13.3	1.173 29.8	.413 10.5	.354 9.0	.228 5.85	.059 1.5
K6-14R-D		1/4	.252 6.4	.472 12.0	.524 13.3	1.173 29.8				
K6-516R-D		5/16	.331 8.4	.630 16.0	.559 14.2	1.280 32.5				
K6-38R-D		3/8	.413 10.5	.630 16.0	.559 14.2	1.280 32.5				
K6-12R-W		1/2	.512 13.0	.866 22.0	.780 19.8	1.614 41.0				
K4-8R-W*	4 A.W.G. 22 mm <sup>1</sup>	#8	.169 4.3	.481 12.2	.594 15.1	1.307 33.2	.472 12.0	.453 11.5	.303 7.7	.067 1.7
K4-10R-W*		#10	.209 5.3	.481 12.2	.594 15.1	1.307 33.2				
K4-14R-W*		1/4	.252 6.4	.481 12.2	.594 15.1	1.299 33.0				
K4-516R-W*		5/16	.331 8.4	.650 16.5	.531 13.5	1.319 33.5				
K4-38R-W*		3/8	.413 10.5	.650 16.5	.531 13.5	1.319 33.5				
K4-12R-CC*		1/2	.512 13.0	.866 22.0	.776 19.7	1.661 42.5				
K2-10R-CC*	2 A.W.G. 38 mm <sup>1</sup>	#10	.209 5.3	.602 15.3	.685 17.4	1.535 39.0	.551 14.0	.524 13.3	.370 9.4	.071 1.8
K2-14R-CC*		1/4	.252 6.4	.602 15.3	.685 17.4	1.535 39.0				
K2-516R-CC*		5/16	.331 8.4	.602 15.3	.685 17.4	1.535 39.0				
K2-38R-CC*		3/8	.413 10.5	.602 15.3	.685 17.4	1.535 39.0				
K2-12R-CC*		1/2	.512 13.0	.866 22.0	.697 17.7	1.681 42.7				



Box Quantity: C=100; CC=200; (W)=250; (D)=500;

For mylar tape, replace box quantity with (T). Example: K6-10R-T.  
See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Terminal Material: Copper

UL File #E9809  
\*Pending UL Listing

**Tools used with Non-Insulated Large Ring Terminals**



TBM6S

KT-2500

For tooling information for nylon insulated large ring terminals, see page M37.

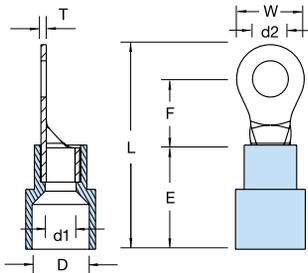


- Brazed Seam
- Internal Barrel Serrations



### Vinyl Insulated Large Ring Terminals

Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>							
			W	F	L	E	D	d1	T	
KV8-8R-D	8 A.W.G.  8 mm <sup>2</sup>	#8	.169 4.3	.315 8.0	.366 9.3	1.16 29.5	.650 16.5	.335 8.5	.177 4.5	.047 1.2
KV8-10R-D		#10	.209 5.3	.346 8.8	.429 10.9	1.25 31.8				
KV8-14R-D		1/4	.252 6.4	.472 12.0	.366 9.3	1.25 31.8				
K8-516R-D		5/16	.331 8.4	.591 15.0	.543 13.8	1.49 37.8				
KV8-38R-D		3/8	.413 10.5	.591 15.0	.543 13.8	1.49 37.8				
KV8-12R-D		1/2	.512 13.0	.787 20.0	.591 15.0	1.63 41.5				
KV6-10R-W	6 A.W.G.  14 mm <sup>2</sup>	#10	.209 5.3	.472 12.0	.524 13.3	1.62 41.2	.886 22.5	.414 10.5	.222 5.65	.059 1.5
KV6-14R-W		1/4	.252 6.4	.472 12.0	.524 13.3	1.62 41.2				
KV6-516R-W		5/16	.331 8.4	.630 16.0	.571 14.5	1.75 44.5				
KV6-38R-W		3/8	.413 10.5	.630 16.0	.571 14.5	1.75 44.5				
KV6-12R-W		1/2	.512 13.0	.866 22.0	.780 19.8	2.09 53				



Box Quantity: (W)=250; (D)=500

For mylar tape, replace box quantity with (T). Example: KN8-8R-T.

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.  
**Terminal Material:** Copper

#8 AWG on mylar tape is UL Listed.  
#6 AWG on mylar tape is UL Listed.

UL File #E9809  
CSA File #LR4503

M

Spec-Kon®

### Tools used with Vinyl Insulated Large Ring Terminals



TBM6S

For tooling information for nylon insulated large ring terminals, see page M37.

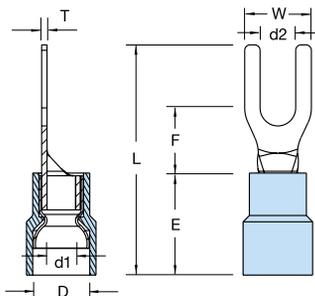


KT-2500



### Nylon Insulated Fork Terminals

- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>							
			W	F	L	E	D	d1	T	
KN18-6F-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.252 6.4	.256 6.5	.866 22.0	.433 11.0	.177 4.5	.067 1.7	.030 0.75
KN18-8F-M		#8	.169 4.3	.252 6.4	.256 6.5	.866 22.0				
KN18-10F-M		#10	.209 5.3	.319 8.1	.256 6.5	.866 22.0				
KN18-14F-M		1/4	.252 6.4	.374 9.5	.256 6.5	.866 22.0				
KN14-6F-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.236 6.0	.256 6.5	.866 22.0	.433 11.0	.205 5.2	.091 2.3	.031 0.8
KN14-8F-M		#8	.169 4.3	.252 6.4	.256 6.5	.866 22.0				
KN14-10F-M		#10	.209 5.3	.311 7.9	.256 6.5	.866 22.0				
KN14-14F-M		1/4	.252 6.4	.366 9.3	.256 6.5	.866 22.0				
KN10-6F-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.283 7.2	.295 7.5	.961 24.4	.512 13.0	.276 7.0	.134 3.4	.039 1.0
KN10-8F-D		#8	.169 4.3	.327 8.3	.276 7.0	1.004 25.5				
KN10-10F-D		#10	.209 5.3	.354 9.0	.276 7.0	1.004 25.5				
KN10-14F-D		1/4	.252 6.4	.354 9.0	.276 7.0	1.004 25.5				
KN10-516F-D		5/16	.315 8.4	.551 14.0	.413 10.5	1.201 30.5				

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-6F-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

### Tools used with Nylon Insulated Ring Terminals



ERG2500



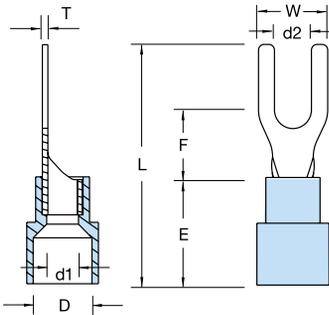
KT-2500

**Vinyl Insulated Fork Terminals**



- Molded Funnel Entry Insulator
- Brazed Seam
- Internal Barrel Serrations

Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>						
				W	F	L	E	D	d1	T
KV18-6F-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146	.252	.256	.866	.433 11.0	.167 4.0	.067 1.7	.030 0.75
KV18-8F-M			3.7	6.4	6.5	22.0				
KV18-10F-M		#8	.169	.252	.256	.866				
KV18-14F-M			4.3	6.4	6.5	22.0				
KV14-6F-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.209	.319	.256	.866	.433 11.0	.177 4.5	.091 2.3	.031 0.8
KV14-8F-M			5.3	8.1	6.5	22.0				
KV14-10F-M		#10	.252	.374	.256	.866				
KV14-14F-M			6.4	9.5	6.5	22.0				
KV10-6F-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146	.283	.295	.961	.512 13.0	.252 6.4	.134 3.4	.039 1.0
KV10-8F-D			3.7	7.2	7.5	24.4				
KV10-10F-D		#8	.169	.327	.276	1.004				
KV10-14F-D			4.3	8.3	7.0	25.5				
KV10-516F-D		#10	.209	.354	.276	1.004				
	5.3		9.0	7.0	25.5					
	1/4	.252	.354	.276	1.004					
		6.4	9.0	7.0	25.5					
	5/16	.315	.551	.413	1.201					
		8.4	14.0	10.5	30.5					



Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-6F-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

**Terminal Material:** Copper

M

Spec-Kon

**Tools used with Vinyl Insulated Fork Terminals**



ERG2500

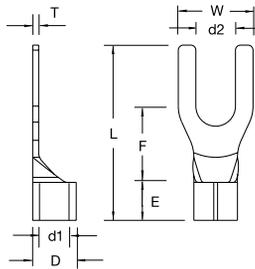


KT-2500

**Non-Insulated Fork Terminals**



- Chamfered Barrel
- Brazed Seam
- Internal Barrel Serrations



Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>						
				W	F	L	E	D	d1	T
K18-6F-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.252 6.4	.256 6.5	.630 16.0	.189 4.8	.134 3.4	.067 1.7	.030 0.75
K18-8F-M		#8	.169 4.3	.252 6.4						
K18-10F-M		#10	.209 5.3	.319 8.1						
K14-6F-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.236 6.0	.256 6.5	.630 16.0	.189 4.8	.161 4.1	.091 2.3	.031 0.8
K14-8F-M		#8	.169 4.3	.252 6.4						
K14-10F-M		#10	.209 5.3	.319 8.1						
K10-6F-M	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.283 7.2	.276 7.0	.728 18.5	.236 6.0	.220 5.6	.134 3.4	.039 1.0
K10-8F-M		#8	.169 4.3	.327 8.3						
K10-10F-M		#10	.209 5.3	.354 9.0						
K10-14F-M		1/4	.252 6.4	.354 9.0						

Box Quantity: (M)=1000  
 For Mylar Tape replace box quantity with (T). Example: K18-6F-T  
 UL File #E9809  
 CSA File #LR4503

See pages in back of catalog for complete tool information.  
 Tool and Die Selection Chart on page M42.

Terminal Material: Copper

**Tools used with Non-Insulated Fork Terminals**



ERG2002



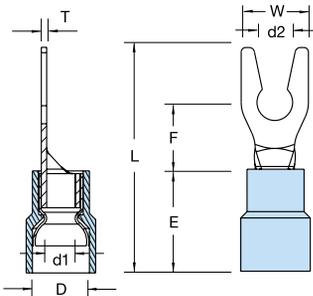
KT-2500

M

Spec-Kon®



- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Nylon Insulated Locking Fork Terminals

Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>												
				W	F	L	E	D	d1	T						
KN18-6LF-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146	.252	.256	.866	.433	.177	.067	.030						
KN18-8LF-M			3.7	.283							7.2	4.5	1.7	0.75		
KN18-10LF-M			5.3	.319							8.1					
KN14-6LF-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146	.236	.256	.866	.433	.205	.091	.031						
KN14-8LF-M			3.7	.283							7.2	5.2	2.3	0.8		
KN14-10LF-M			5.3	.319							8.1					
KN10-6LF-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146	.327	.276	.992	.512	.276	.134	.039						
KN10-8LF-D			3.7	8.3							7.0	25.2	13.0	7.0	3.4	1.0
KN10-10LF-D			5.3	.354							9.0					

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-6LF-T  
UL File #E9809, CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Copper



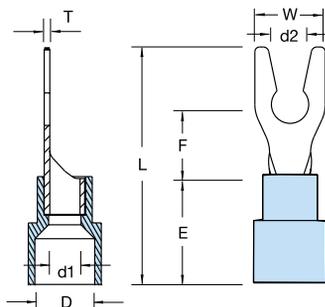
### Vinyl Insulated Locking Fork Terminals



M

Spec-Kon<sup>®</sup>

- Molded Funnel Entry Insulator
- Internal Barrel Serrations



Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>												
				W	F	L	E	D	d1	T						
KV18-6LF-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146	.252	.256	.866	.433	.157	.067	.030						
KV18-8LF-M			3.7	.283							7.2	4.0	1.7	0.75		
KV18-10LF-M			5.3	.319							8.1					
KV14-6LF-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146	.236	.256	.866	.433	.177	.091	.031						
KV14-8LF-M			3.7	.283							7.2	4.5	2.3	0.8		
KV14-10LF-M			5.3	.319							8.1					
KV10-6LF-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146	.327	.276	.992	.512	.252	.134	.039						
KV10-8LF-D			3.7	8.3							7.0	25.2	13.0	6.4	3.4	1.0
KV10-10LF-D			5.3	.354							9.0					

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T).  
Example: KV18-6LF-T  
UL File #E9809, CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Copper

*Tools used with Nylon and Vinyl Insulated Locking Fork Terminals*

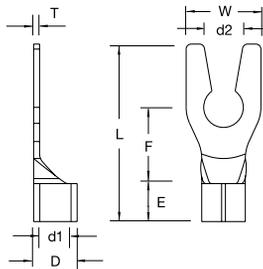


**Non-Insulated Locking Fork Terminals**



- Chamfered Barrel
- Brazed Seam
- Internal Barrel Serrations

Catalog Number	Wire Range	Bolt Size (d2)		Dimension <small>inch mm</small>						
				W	F	L	E	D	d1	T
K18-6LF-M	22-16 A.W.G. 0.5-1.5 mm'	#6	.146 3.7	.252 6.4	.256 6.5	.630 16.0	.189 4.8	.134 3.4	.067 1.7	.030 0.75
K18-8LF-M		#8	.169 4.3	.283 7.2						
K18-10LF-M		#10	.209 5.3	.319 8.1						
K14-6LF-M	16-14 A.W.G. 1.5-2.5 mm'	#6	.146 3.7	.236 6.0	.256 6.5	.630 16.0	.189 4.8	.161 4.1	.091 2.3	.031 0.8
K14-8LF-M		#8	.169 4.3	.283 7.2						
K14-10LF-M		#10	.209 5.3	.319 8.1						
K10-6LF-M	12-10 A.W.G. 4-6 mm'	#6	.146 3.7	.327 8.3	.276 7.0	.717 18.2	.236 6.0	.220 5.6	.134 3.4	.039 1.0
K10-8LF-M		#8	.169 4.3	.327 8.3						
K10-10LF-M		#10	.209 5.3	.354 9.0						



Box Quantity: (M)=1000

For Mylar Tape replace box quantity with (T). Example: K18-6LF-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Terminal Material: Copper

**Tools used with Non-Insulated Locking Fork Terminals**



ERG2002



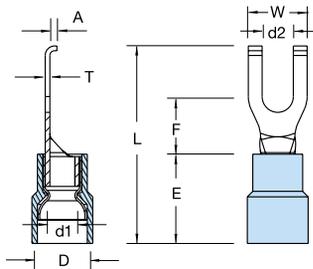
KT-2500

M

Spec-Kon



- Reduces Slippage in High Vibration Applications
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Nylon Insulated Flanged Fork Terminals



Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>								
			W	F	L	E	D	d1	A	T	
KN18-6FF-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.335 8.5	.283 7.2	1.004 25.5	.433 11.0	.177 4.5	.067 1.7	.059 1.5	.030 0.75
KN18-8FF-M		#8	.169 4.3	.335 8.5	.283 7.2	1.004 25.5					
KN18-10FF-M		#10	.209 5.3	.335 8.5	.283 7.2	1.004 25.5					
KN14-6FF-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.335 8.5	.283 7.2	.945 24.0	.433 11.0	205 5.2	.091 2.3	.059 1.5	.031 0.8
KN14-8FF-M		#8	.169 4.3	.335 8.5	.283 7.2	.945 24.0					
KN14-10FF-M		#10	.209 5.3	.335 8.5	.283 7.2	.945 24.0					
KN10-6FF-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.335 8.5	.295 7.5	1.063 27.0	.512 13.0	276 7.0	.134 3.4	.059 1.5	.039 1.0
KN10-8FF-D		#8	.169 4.3	.335 8.5	.295 7.5	1.063 27.0					
KN10-10FF-D		#10	.209 5.3	.335 8.5	.295 7.5	1.063 27.0					

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-6FF-T

UL File #E9809, CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

### Vinyl Insulated Flanged Fork Terminals



Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>								
			W	F	L	E	D	d1	A	T	
KV18-6FF-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	#6	.146 3.7	.252 6.4	.201 5.1	.787 20.0	.433 11.0	.157 4.0	.067 1.7	.059 1.5	.030 0.75
KV18-8FF-M		#8	.169 4.3	.335 8.5	.283 7.2	1.004 25.5					
KV18-10FF-M		#10	.209 5.3	.335 8.5	.283 7.2	1.004 25.5					
KV14-6FF-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	#6	.146 3.7	.335 8.5	.283 7.2	.945 24.0	.433 11.0	.177 4.5	.091 2.3	.059 1.5	.031 0.8
KV14-8FF-M		#8	.169 4.3	.335 8.5	.283 7.2	.945 24.0					
KV14-10FF-M		#10	.209 5.3	.335 8.5	.283 7.2	.945 24.0					
KV10-6FF-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	#6	.146 3.7	.299 7.6	.244 6.2	1.004 25.5	.512 13.0	252 6.4	.134 3.4	.059 1.5	.039 1.0
KV10-8FF-D		#8	.169 4.3	.299 7.6	.244 6.2	1.004 25.5					
KV10-10FF-D		#10	.209 5.3	.299 7.6	.244 6.2	1.004 25.5					

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T).

Example: KV18-6FF-T

UL File #E9809, CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

*Tools used with Nylon and Vinyl Insulated Flanged Fork Terminals*



ERG2500

KT-2500



### Non-Insulated Flanged Fork Terminals



- Reduces Slippage in High Vibration Applications
- Chamfered Barrel
- Brazed Seam
- Internal Barrel Serrations

Catalog Number	Wire Range	Bolt Size (d2)	Dimension <small>inch mm</small>								
			W	F	L	E	D	d1	A	T	
K18-6FF-M	22-16 A.W.G.	#6	.146	.335	.283	.768	.189	.134	.067	.059	.030
K18-8FF-M			3.7	8.5	7.2	19.5					
K18-10FF-M	0.5-1.5 mm <sup>2</sup>	#8	.169	.335	.283	.768	4.8	3.4	1.7	1.5	0.75
K18-10FF-M			4.3	8.5	7.2	19.5					
K14-6FF-M	16-14 A.W.G.	#6	.146	.335	.283	.709	.189	.161	.091	.059	.031
K14-8FF-M			3.7	8.5	7.2	18.0					
K14-10FF-M	1.5-2.5 mm <sup>2</sup>	#8	.169	.335	.283	.709	4.8	4.1	2.3	1.5	0.8
K14-10FF-M			4.3	8.5	7.2	18.0					
K10-6FF-M	12-10 A.W.G.	#6	.146	.335	.295	.787	.236	220	.134	.059	.039
K10-8FF-M			3.7	8.5	7.5	20.0					
K10-10FF-M	4-6 mm <sup>2</sup>	#8	.169	.335	.295	.787	6.0	5.6	3.4	1.5	1.0
K10-10FF-M			4.3	8.5	7.5	20.0					
K10-10FF-M		#10	.209	.335	.295	.787					
K10-10FF-M			5.3	8.5	7.5	20.0					

Box Quantity: (M)=1000

For Mylar Tape replace box quantity with (T). Example: K18-6FF-T

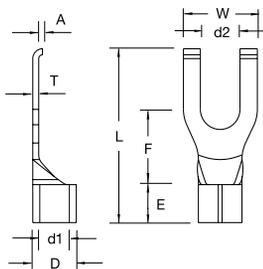
UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Terminal Material: Copper



### Tools used with Non-Insulated Flanged Fork Terminals



ERG2002



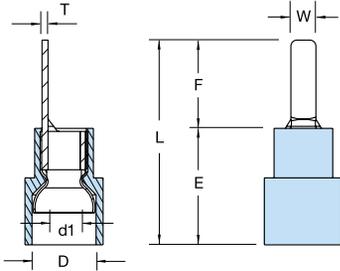
KT-2500

M

Spec-Kon<sup>®</sup>



- For Use in DIN-Style Blade Terminal Blocks
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



**Nylon Insulated Blade Terminals**



Catalog Number	Wire Range	Dimension <small>inch mm</small>						
		W	F	L	E	D	d1	T
KN18-10BL-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.091 2.3	.394 10.0	.819 20.8	.433 11.0	.177 4.5	.067 1.7	.030 0.75
KN18-18BL-M		.087 2.2	.709 18.0	1.134 28.8				
KN14-10BL-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.094 2.4	.394 10.0	.819 20.8	.433 11.0	.205 5.2	.091 2.3	.031 0.8
KN14-18BL-M		.087 2.2	.709 18.0	1.134 28.8				
KN10-10BL-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110 2.8	.394 10.0	.906 23.0	.512	.276	.134	.039

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-10BL-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

**Vinyl Insulated Blade Terminals**



Catalog Number	Wire Range	Dimension <small>inch mm</small>						
		W	F	L	E	D	d1	T
KV18-10BL-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.091 2.3	.394 10.0	.819 20.8	.433 11.0	.157 4.0	.067 1.7	.030 0.75
KV18-18BL-M		.087 2.2	.709 18.0	1.134 28.8				
KV14-10BL-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.094 2.4	.394 10.0	.819 20.8	.433 11.0	.177 4.5	.091 2.3	.031 0.8
KV14-18BL-M		.087 2.2	.709 18.0	1.134 28.8				
KV10-10BL-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110 2.8	.394 10.0	.906 23.0	.512 13.0	.252 6.4	.134 3.4	.039 1.0

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-10BL-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

**Tools used with Nylon and Vinyl Insulated Blade Terminals**



ERG2500



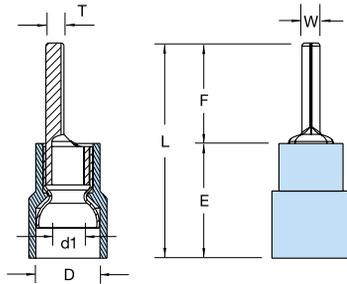
KT-2500



### Nylon Insulated Pin Terminals

Catalog Number	Wire Range	Dimension <small>inch mm</small>						
		W	F	L	E	D	d1	T
KN18-12PT-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.075	.472	.898	.433	.177	.067	.030
		1.9	12.0	22.8	11.0	4.5	1.7	0.75
KN14-12PT-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.075	.472	.898	.433	.205	.091	.031
		1.9	12.0	22.8	11.0	5.2	2.3	0.8
KN10-14PT-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110	.551	1.063	.512	.276	.134	.039
		2.8	14.0	27.0	13.0	7.0	3.4	1.0

- For Use in Pin-Style Terminal Blocks
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-12PT-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

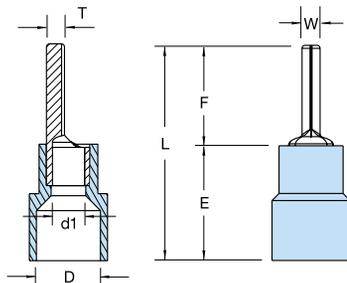
Terminal Material: Copper



### Vinyl Insulated Pin Terminals

Catalog Number	Wire Range	Dimension <small>inch mm</small>						
		W	F	L	E	D	d1	T
KV18-12PT-M	22-16 A.W.G. 0.5-2.5 mm <sup>2</sup>	.075	.472	.898	.433	.157	.067	.030
		1.9	12.0	22.8	11.0	4.0	1.7	0.75
KV14-12PT-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.075	.472	.898	.433	.177	.091	.031
		1.9	12.0	22.8	11.0	4.5	2.3	0.8
KV10-14PT-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110	.551	1.063	.512	.252	.134	.039
		2.8	14.0	27.0	13.0	6.4	3.4	1.0

- For Use in Pin-Style Terminal Blocks
- Molded Funnel Entry Insulator
- Brazed Seams
- Internal Barrel Serrations



Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-12PT-T

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.

Terminal Material: Copper

### Tools used with Nylon and Vinyl Insulated Pin Terminals



ERG2500



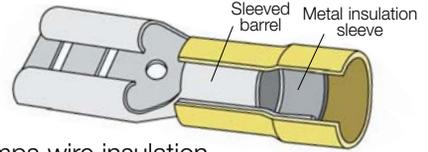
KT-2500



### Features and Benefits

#### Nylon and Vinyl Disconnects

- **Sleeved barrel**—Ensures barrel does not separate during crimping.
- **Funnel entry insulators**—Funnel entry speeds installation and reduces wire hang up.
- **Partial and fully insulated**—Offers a wide range of products to meet virtually any application
- **Metal insulation sleeve**—Sleeve crimps wire insulation, providing high-vibration resistance and conductor strain relief.
- **Ratings**—UL Listed, cULus Listed, CSA, 600 V at 105°C for nylon and vinyl.



### Design Features of Spec-Kon® Disconnects

**Female Disconnect**  
Provides easy installation and removal from male tabs and auxiliary equipment

**Fully Insulated Female**  
Standard female tab with the safety and reliability of complete insulation

**Male Disconnect**  
Tab-style male disconnects are fast and reliable

**Fully Insulated Male**  
Standard male tab with the safety and reliability of complete insulation

**Female Piggy Back**  
Provides the option for multiple circuits using one termination point

**Bullet Disconnect and Receptacle**  
Fast and reliable alternative to the tab style featuring a lower profile to reduce space requirements

M

Spec-Kon®

### Performance Requirements

Description	Wire Size (AWG)						
	#22	#20	#18	#16	#14	#12	#10
<b>U.L. 310 (Disconnects)</b>							
Test Current for Max. 30°C Rise (Amps)	3	4	7	10	15	20	24
Min. Tensile Strength* (Lbs.)	8	13	20	30	50	70	80

\* Pull-out force of the crimped terminal.

### Applicable Spec-Kon® products meet or exceed the following test specifications:

- UL310 (Disconnects)
- CSA

UL listed products are shown with the applicable logos in the product section.  
UL file #E66716 (Disconnects).  
CSA file #LR4503

**Nylon Insulated Female Disconnects**



**110 Tab Size**



**187 Tab Size**



**250 Tab Size**

Catalog Number	Wire Range	Tab Size inch	Dimension <sup>inch</sup> / <sub>mm</sub>					
			W	F	L	B	D	T
KN18-110-20FD-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.256 6.5	.772 19.6	.433 11.0	.157 4.0	.012 0.3
KN18-110-32FD-M		.110 x .032	.126 3.2	.256 6.5	.772 19.6			
KN18-187-20FD-M		.187 x .020	.197 5.0	.252 6.4	.787 20.0			.016 0.4
KN18-187-32FD-M		.187 x .032	.197 5.0	.252 6.4	.787 20.0			
KN18-250FD-M		.250 x .032	.260 6.6	.287 7.3	.846 21.5			
KN14-110-20FD-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.252 6.4	.772 19.6	.433 11.0	.197 5.0	.012 0.3
KN14-110-32FD-M		.110 x .032	.126 3.2	.252 6.4	.772 19.6			
KN14-187-20FD-M		.187 x .020	.197 5.0	.256 6.5	.787 20.0			.016 0.4
KN14-187-32FD-M		.187 x .032	.197 5.0	.256 6.5	.787 20.0			
KN14-250FD-M		.250 x .032	.260 6.6	.287 7.3	.846 21.5			
KN10-110-20FD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110 x .020	.126 3.2	.343 8.7	.866 22.0	.512 13.0	.256 6.5	.016 0.4
KN10-110-32-FD-D		.110 x .032	.126 3.2	.343 8.7	.866 22.0			
KN10-187-20FD-D		.187 x .020	.197 5.0	.256 6.5	.866 22.0			
KN10-187-32FD-D		.187 x .032	.197 5.0	.256 6.5	.866 22.0			
KN10-250FD-D		.250 x .032	.260 6.6	.287 7.3	.925 23.5			

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-110FD-T

UL File #E66716

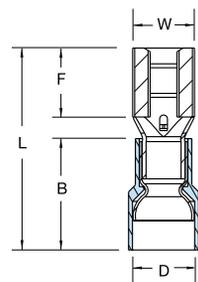
CSA File #LR4503

- For Use in Temporary Connections to Male Disconnects & Terminal Blocks
- Multiple Sizes for Range of Applications
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

**Terminal Material:** Brass with Copper Sleeve



**Tools used with Nylon Insulated Female Disconnects**



ERG2500



KT-2500

**Vinyl Insulated Female Disconnects**



**110 Tab Size**



**187 Tab Size**



**250 Tab Size**

Catalog Number	Wire Range	Tab Size inch	Dimension <small>inch mm</small>					
			W	F	L	B	D	T
KV18-110-20FD-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.256 6.5	.728 19.0	.413 10.5	.150 3.8	.012 0.3
KV18-110-32FD-M		.110 x .032	.126 3.2	.256 6.5	.728 19.0			
KV18-187-20FD-M		.187 x .020	.197 5.0	.252 6.4	.764 19.4			.016 0.4
KV18-187-32FD-M		.187 x .032	.197 5.0	.252 6.4	.764 19.4			
KV18-250FD-M		.250 x .032	.260 6.6	.287 7.3	.819 20.8			
KV14-110-20FD-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.256 6.5	.748 19.0	.413 10.5	.185 4.7	.012 0.3
KV14-110-32FD-M		.110 x .032	.126 3.2	.256 6.5	.748 19.0			
KV14-187-20FD-M		.187 x .020	.197 5.0	.252 6.4	.764 19.4			.016 0.4
KV14-187-32FD-M		.187 x .032	.197 5.0	.252 6.4	.764 19.4			
KV14-250FD-M		.250 x .032	.260 6.6	.287 7.3	.819 20.8			
KV10-110-20FD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.110 x .020	.126 3.2	.343 8.7	.866 22.0	.512 13.0	.244 6.2	.016 0.4
KV10-110-32FD-D		.110 x .032	.126 3.2	.343 8.7	.866 22.0			
KV10-187-20FD-D		.187 x .020	.197 5.0	.256 6.5	.866 22.0			
KV10-187-32FD-D		.187 x .032	.197 5.0	.256 6.5	.866 22.0			
KV10-250FD-D		.250 x .032	.260 6.6	.287 7.3	.917 23.3			

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-110FD-T

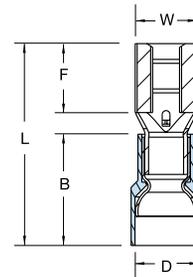
UL File #E66716

CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 300 Volts Max.

**Terminal Material:** Brass with Copper Sleeve



**M**

Spec-Kon®

- For Use in Temporary Connections to Male Disconnects & Terminal Blocks
- Metal Insulation Sleeve
- Easy Entry Copper Sleeve

**Tools used with Vinyl Insulated Female Disconnects**



**ERG2500**



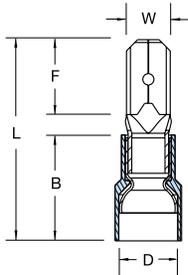
**KT-2500**



**Nylon Insulated Male Disconnects**



- For Use with Female Disconnects
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



Catalog Number	Wire Range	Tab Size <sup>inch</sup>	Dimension <sup>inch/mm</sup>					
			W	F	L	B	D	T
<b>KN18-250MD-M</b>	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.866 22.0	.413 11.0	.150 4.0	.016 0.4
<b>KN14-250MD-M</b>	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.866 22.0	.433 11.0	.197 5.0	.016 0.4
<b>KN10-250MD-D</b>	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.945 24.0	.512 13.0	.256 6.5	.016 0.4

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KN18-250MD-T

UL File #E66716

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

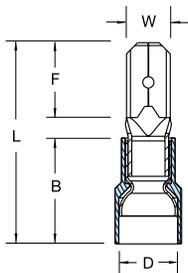
**Terminal Material:** Brass with Copper Sleeve



**Vinyl Insulated Male Disconnects**



- For Use with Female Disconnects
- Metal Insulation Sleeve
- Easy Entry Copper Sleeve



Catalog Number	Wire Range	Tab Size <sup>inch</sup>	Dimension <sup>inch/mm</sup>					
			W	F	L	B	D	T
<b>KV18-250MD-M</b>	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.858 21.8	.413 10.5	.150 3.8	.016 0.4
<b>KV14-250MD-M</b>	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.858 21.8	.413 10.5	.185 4.7	.016 0.4
<b>KV10-250MD-D</b>	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.945 24.0	.512 13.0	.244 6.2	.016 0.4

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KV18-250MD-T

UL File #E66716

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 300 Volts Max.

**Terminal Material:** Brass with Copper Sleeve

**Tools used with Nylon and Vinyl Insulated Male Disconnects**



ERG2500



KT-2500



### Nylon Insulated Piggy Back Disconnects



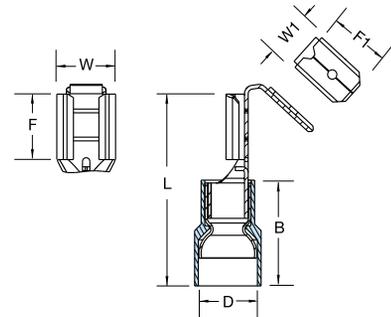
- Male and Female Tabs Combined
- Additional conductors may be added to existing installations without changing blocks
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry

Catalog Number	Wire Range	Tab Size <sup>inch</sup>	Dimension <sup>inch/mm</sup>							
			W	W1	F	F1	L	B	D	T
KN18-250PD-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.906 23.0	.433 11.0	.157 4.0	.016 0.4
KN14-250PD-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.906 23.0	.433 11.0	.197 5.0	.016 0.4
KN10-250PD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.945 24.0	.512 13.0	.256 6.5	.016 0.4

Box Quantity: (D)=500; (M)=1000  
UL File #E66716  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Brass with Copper Sleeve



**M**  
Spec-Kon

- Male and Female Tabs Combined
- Additional conductors may be added to existing installations without changing blocks
- Brazed Seam
- Internal Barrel Serrations
- Funnel Entry



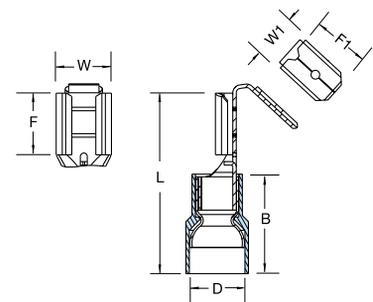
### Vinyl Insulated Piggy Back Disconnects

Catalog Number	Wire Range	Tab Size <sup>inch</sup>	Dimension <sup>inch/mm</sup>							
			W	W1	F	F1	L	B	D	T
KV18-250PD-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.886 22.5	.413 10.5	.150 3.8	.016 0.4
KV14-250PD-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.886 22.5	.413 10.5	.185 4.7	.016 0.4
KV10-250PD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.260 6.6	.250 6.35	.315 8.0	.323 8.2	.945 24.0	.512 13.0	.244 6.2	.016 0.4

Box Quantity: (D)=500; (M)=1000  
UL File #E66716  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 300 Volts Max.  
Terminal Material: Brass with Copper Sleeve



### Tools used with Nylon and Vinyl Insulated Piggy Back Disconnects



ERG2500



KT-2500

### Nylon Fully Insulated Female Disconnects



110 Tab Size



187 Tab Size



250 Tab Size

Catalog Number	Wire Range	Tab Size <sup>inch</sup>	Dimension <sup>inch/mm</sup>					
			W	F	L	B	D	T
KNF18-110-20FDM	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.252 6.4	.756 19.2	.433 11.0	.157 4.0	.012 0.3
KNF18-110-32FDM		.110 x .032	.126 3.2	.252 6.4	.756 19.2			
KNF18-187-20FDM		.187 x .020	.197 5.0	.256 6.5	.795 20.2			.016 0.4
KNF18-187-32FDM		.187 x .032	.197 5.0	.256 6.5	.795 20.2			
KNF18-250FD-D		.250 x .032	.260 6.6	.303 7.7	.846 21.5			
KNF14-187-20FDM	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.187 x .020	.197 5.0	.256 6.5	.795 20.2	.433 11.0	.256 6.0	.016 0.4
KNF14-187-32FDM		.187 x .032	.197 5.0	.256 6.5	.795 20.2			
KNF14-250FD-M		.250 x .032	.260 6.6	.287 7.3	.846 21.5			
KNF10-250FD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.260 6.6	.287 7.3	.953 24.2	.512 13.0	.256 6.5	.016 0.4

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KNF18-110-20FD-T

UL File #E66716

CSA File #LR4503

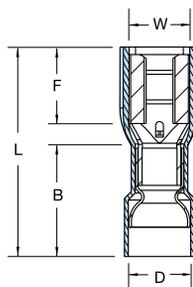
See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

**Terminal Material:** Brass with Copper Sleeve

- Fully Insulated
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Tools used with Nylon Fully Insulated Female Disconnects



ERG2500



KT-2500

### Vinyl Fully Insulated Female Disconnects



110 Tab Size



187 Tab Size



250 Tab Size

- Fully Insulated
- Brazed Seam
- Internal Barrel Serrations
- Funnel Entry

Catalog Number	Wire Range	Tab Size inch	Dimension <sup>inch</sup> / <sub>mm</sub>					
			W	F	L	B	D	T
KVF18-110-20FDM	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.256 6.5	.748 19.0	.413 10.5	.150 3.8	.012 0.3
KVF18-110-32FDM		.110 x .032	.126 3.2	.256 6.5	.748 19.0			
KVF18-187-20FDM		.187 x .020	.197 5.0	.252 6.4	.807 20.5	.413 10.5	.185 4.7	.016 0.4
KVF18-187-32FDM		.187 x .032	.197 5.0	.252 6.4	.807 20.5			
KVF18-250FD-M		.250 x .032	.260 6.6	.287 7.3	.858 21.8			
KVF14-110-20FDM	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.110 x .020	.126 3.2	.256 6.5	.748 19.0	.413 10.5	.185 4.7	.012 0.3
KVF14-110-32FDM		.110 x .032	.126 3.2	.256 6.5	.748 19.0			
KVF14-187-20FDM		.187 x .020	.197 5.0	.252 6.4	.796 20.2	.413 10.5	.185 4.7	.016 0.4
KVF14-187-32FDM		.187 x .032	.197 5.0	.252 6.4	.796 20.2			
KVF14-250FD-M		.250 x .032	.260 6.6	.287 7.3	.874 22.2			
KVF10-250FD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.260 6.6	.287 7.3	.953 24.2	.492 12.5	.244 6.2	.016 0.4

Box Quantity: (D)=500; (M)=1000

For Mylar Tape replace box quantity with (T). Example: KVF18-110-20FD-T

UL File #E66716

CSA File #LR4503

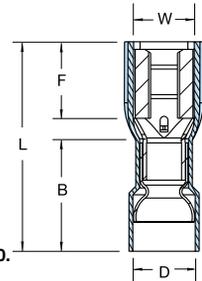
See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 300 Volts Max.

**Terminal Material:** Brass with Copper Sleeve

Tools used with Vinyl Fully Insulated Female Disconnects: ERG2500 and KT2500.



M

Spec-Kon®



- Fully Insulated
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry

### Nylon Fully Insulated Male Disconnects

Catalog Number	Wire Range	Tab Size inch	Dimension <sup>inch</sup> / <sub>mm</sub>					
			W	F	L	B	D	T
KNF18-250MD-D	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.976 24.0	.433 11.0	.157 4.0	.016 0.4
KNF14-250MD-D	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	.976 24.0	.433 11.0	.197 5.0	.016 0.4
KNF10-250MD-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.250 x .032	.250 6.35	.303 7.7	1.016 25.8	.512 13.0	.256 6.5	.016 0.4

Box Quantity: (D)=500

UL File #E66716

CSA File #LR4503

See pages in back of catalog for complete tool information.

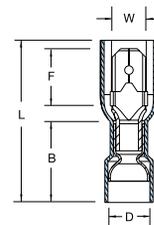
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

**Terminal Material:** Brass with Copper Sleeve

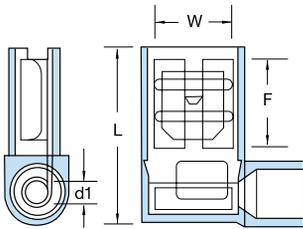
Yellow Male Disconnect Not Shown.

Tools used with Nylon Fully Insulated Male Disconnects: ERG2500 and KT2500.





- Fully Insulated
- Molded Funnel Entry Insulator
- Internal Barrel Serrations



**Nylon Fully Insulated Female Flag Disconnects**

Catalog Number	Wire Range	Tab Size inch	Dimension <sup>inch</sup> / <sub>mm</sub>				
			W	F	L	d1	T
KNF18-187-20FFD-M	22-18 A.W.G. 0.5-1.5 mm <sup>2</sup>	.187 x .020	.197 5.0	.276 7.0	.591 15.0	.063 1.6	.016 0.4
KNF18-187-32FFD-M		.187 x .032	.197 5.0	.276 7.0	.591 15.0		
KNF18-250FFD-M		.250 x .032	.260 6.6	.299 7.6	.598 15.2		
KNF14-187-20FFD-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.187 x .020	.197 5.0	.276 7.0	.598 15.2	.083 2.1	.016 0.4
KNF14-187-32FFD-M		.187 x .032	.197 5.0	.276 7.0	.598 15.2		
KNF14-250FFD-M		.250 x .032	.260 6.6	.299 7.6	.598 15.2		

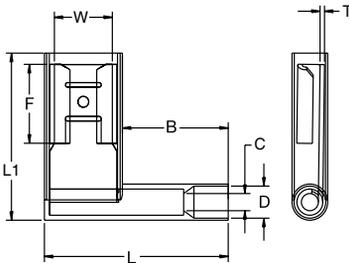
Box Quantity: (W)=250; (D)=500; (M)=1000

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 300 Volts Max.  
Terminal Material: Brass



- Fully Insulated
- Molded Funnel Entry Insulator
- Internal Barrel Serrations



**Nylon Fully Insulated Barrel Flag Female Disconnects**



Catalog Number	Wire Range	Tab Size inch	Dimension <sup>inch</sup> / <sub>mm</sub>						
			W	F	L	L1	B	D	T
KNF18-187-20BFD-D	22-18 A.W.G. 0.5-1.5 mm <sup>2</sup>	.187 x .020	.197 5.0	.244 6.2	.748 19.0	.555 14.1	.433 11.0	.137 3.5	.015 0.4
KNF18-187-32BFD-D		.187 x .032	.197 5.0	.244 6.2	.748 19.0	.555 14.1	.433 11.0	.137 3.5	.015 0.4
KNF18-250BFD-D		.250 x .032	.260 6.6	.307 7.8	.818 20.8	.653 16.6	.433 11.0	.157 4.0	.015 0.4
KNF14-250BFD-D	16-14 A.W.G.	.250 x .032	.260 6.6	.307 7.8	.818 20.8	.653 16.6	.433 11.0	.177 4.5	.015 0.4
KNF10-250BFD-D	12-10 A.W.G.	.250 x .032	.260 6.6	.307 7.8	.905 23.0	.697 17.7	.511 13.0	.248 6.3	.015 0.4

Box Quantity: (W)=250; (D)=500; (M)=1000  
For Mylar Tape replace box quantity with (T).  
Example: KVF18-110-20FD-T

Tool and Die Selection Chart on page M42.  
Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Brass

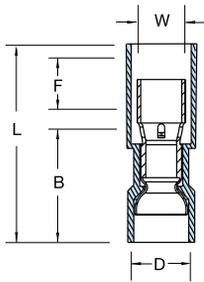
See pages in back of catalog for complete tool information.

Tools used with Nylon Fully Insulated Female Flag Disconnects and Nylon Fully Insulated Barrel Flag Female Disconnects: ERG2500F

**M**  
Spec-Kon®



- Fully Insulated
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Nylon Fully Insulated Bullet Receptacles

Catalog Number	Wire Range	Dimension <small>inch mm</small>					
		W	F	L	B	D	T
KNF18-4FB-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.153 3.9	.287 7.3	.992 25.2	.433 11.0	.157 4.0	.016 0.4
KNF14-4FB-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.153 3.9	.287 7.3	.992 25.2	.433 11.0	.197 5.0	.016 0.4

Box Quantity: (M)=1000  
For Mylar Tape replace box quantity with (T). Example: KNF18-4FB-T  
UL File #E66716  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

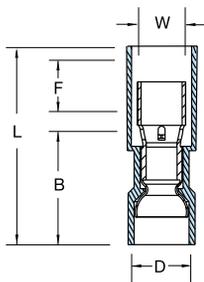
Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Brass with Copper Sleeve



**M**

Spec-Kon

- Brazed Seam
- Internal Barrel Serrations
- Funnel Entry



### Vinyl Fully Insulated Bullet Receptacles

Catalog Number	Wire Range	Dimension <small>inch mm</small>					
		W	F	L	B	D	T
KVF18-4FB-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.153 3.9	.287 7.3	.917 23.3	.413 10.5	.150 3.8	.016 0.4
KVF14-4FB-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.153 3.9	.287 7.3	.917 23.3	.413 10.5	.185 4.7	.016 0.4
KVF10-5FB-D*	12-10 A.W.G. 4-6 mm <sup>2</sup>	.193 4.9	.276 7.0	.988 25.1	.492 12.5	.244 6.2	.018 0.45

\*Not UL listed  
Box Quantity: (D)=500; (M)=1000  
For Mylar Tape replace box quantity with (T). Example: KVF18-4FB-T  
UL File #E66716  
CSA File #LR4503

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 75°C 300 Volts Max.  
Terminal Material: Brass with Copper Sleeve

### Tools used with Nylon and Vinyl Insulated Bullet Receptacles



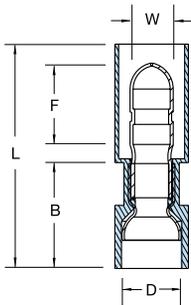
ERG2500



KT-2500



- Fully Insulated
- Metal Insulation Sleeve
- Molded Insulator
- Internal Barrel Serrations
- Funnel Entry



### Nylon Fully Insulated Bullet Disconnects

Catalog Number	Wire Range	Dimension <small>inch mm</small>					
		W	F	L	B	D	T
KNF18-4MB-D	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.157	.413	1.063	.394	.157	.016
		4.0	10.5	27.0	10.0	4.0	0.4
KNF14-4MB-D	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.157	.413	1.063	.394	.177	.016
		4.0	10.5	27.0	10.0	4.5	0.4

Box Quantity: (D)=500

For Mylar Tape replace box quantity with (T). Example: KNF18-4MB-T

See pages in back of catalog for complete tool information.

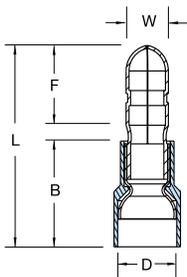
Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 105°C 600 Volts Max.

**Terminal Material:** Brass with Copper Sleeve



- Brazed Seam
- Internal Barrel Serrations
- Funnel Entry



### Vinyl Insulated Bullet Disconnects



Catalog Number	Wire Range	Dimension <small>inch mm</small>					
		W	F	L	B	D	T
KV18-4MB-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.157	.413	9.25	.413	.150	.016
		4.0	10.5	23.5	10.5	3.8	0.4
KV14-4MB-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.157	.413	9.25	.413	.185	.016
		4.0	10.5	23.5	10.5	4.7	0.4
KV10-5MB-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	.197	.335	.945	.512	.244	.016
		5.0	8.5	24.0	13.0	6.2	0.4

Box Quantity: (D)=500

For Mylar Tape replace box quantity with (T). Example: KV18-4MB-T

UL File #E66716

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

**Maximum Electrical Rating:** 75°C 300 Volts Max.

**Terminal Material:** Brass with Copper Sleeve

### Tools used with Nylon and Vinyl Insulated Bullet Disconnects

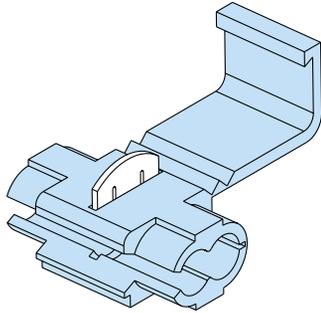


ERG2500



KT-2500

### Features and Benefits



### Splices / Wire Joints / Quick Splices

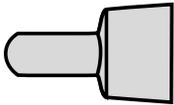
- Ideal for in-line splicing.
- Butt Splices available in Nylon, Vinyl, and non-insulated types.
- Vinyl Quick Splices are color-coded for wire ranges, and provide quick, easy in-line splicing and tapping.
- Nylon wire joint provides long-lasting, durable connection and can accommodate multiple leads. Rated 300 V at 105°C.
- Available in 22-10 AWG.

### Design Features of Splices, Wire Joints and Quick Splices



#### Butt Splice

Ideal for in-line splicing applications



#### Wire Joints

Provides terminating point for a group of wires running in one direction



#### Quick Splices

Great for quick in-line splicing and tapping without stripping the wire insulation

## Performance Requirements

Description	Wire Size (AWG)										
	#22	#20	#18	#16	#14	#12	#10	#8	#6	#4	#2
<b>U.L. 486A (Terminals)</b>											
Test Current for Max. 50°C Rise (Amps)	9	12	17	18	30	35	50	70	95	125	145
Min. Tensile Strength* (Lbs.)	8	13	20	30	50	70	80	90	100	140	160

\* Pull-out force of the crimped terminal.

### Applicable Spec-Kon® products meet or exceed the following test specifications:

- UL486A (Terminals)
- CSA
- UL486C (Splices)

UL listed products are shown with the applicable logos in the product section.

UL file #E9809 (Terminals).

CSA file #LR4503

# Spec-Kon®

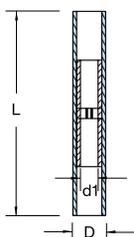
## Splices, Wire Joints, and Quick Splices



### Nylon Insulated Butt Splice

Catalog Number	Wire Range	Dimension <small>inch mm</small>		
		L	D	d1
KN18-BS-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	1.075	.126	.067
		27.3	3.2	1.7
KN14-BS-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	1.075	.150	.091
		27.3	3.8	2.3
KN10-BS-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	1.110	.248	.134
		28.2	6.3	3.4

- Internal Wire Stop
- Brazed Seams (Yellow - Tubular)
- Chamfered Funnel Entry



Box Quantity: (W)=250; (D)=500; (M)=1000

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

UL File #9809

CSA File #LR4503

Maximum Electrical Rating: 105°C 600 Volts Max.

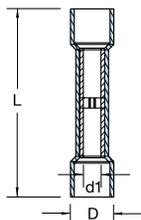
Connector Material: Copper



### Vinyl Insulated Butt Splice

Catalog Number	Wire Range	Dimension <small>inch mm</small>		
		L	D	d1
KV18-BS-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.986	.157	.067
		24.6	4.0	1.7
KV14-BS-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.986	.177	.091
		24.6	4.5	2.3
KV10-BS-D	12-10 A.W.G. 4-6 mm <sup>2</sup>	1.024	2.48	1.34
		26.0	6.3	3.4

- Expanded Entry
- Brazed Seams (Yellow - Tubular)
- Internal Barrel Serrations



Box Quantity: (W)=250; (D)=500; (M)=1000

UL File #E9809

CSA File #LR4503

See pages in back of catalog for complete tool information.

Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 75°C 600 Volts Max.

Terminal Material: Copper

### Tool used with Nylon and Vinyl Insulated Butt Splice



ERG2500

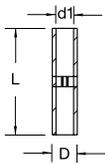
Thomas & Betts

# Spec-Kon®

## Splices, Wire Joints, and Quick Splices



- Chamfered Barrel Entry
- Seamless Barrel Construction
- Wire Stop



### Non-Insulated Butt Splice

Catalog Number	Wire Range	Dimension <small>inch mm</small>			
		L	D	d1	T
K18-BS-M	22-16 A.W.G. 0.5-1.5 mm <sup>2</sup>	.591	.130	.067	.031
		15.0	3.3	1.7	0.8
K14-BS-M	16-14 A.W.G. 1.5-2.5 mm <sup>2</sup>	.591	.154	.091	.031
		15.0	3.9	2.3	0.8
K10-BS-M	12-10 A.W.G. 4-6 mm <sup>2</sup>	.591	.213	.134	.039
		15.0	5.4	3.4	1.0

Box Quantity: (M)=1000  
UL File #E9809  
CSA File #LR4503

### Tool used with Non-Insulated Butt Splice

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

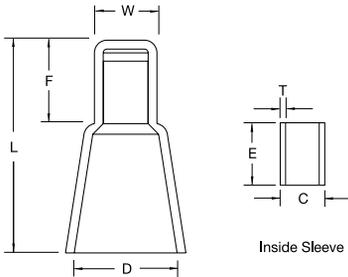


ERG2002

Terminal Material: Copper Tubular



### Nylon Insulated Wire Joint



Catalog Number	Wire Range	Dimension <small>inch mm</small>						
		W	F	L	D	E	T	C
KN18-WJ-M	22-16 A.W.G. 1.25 mm <sup>2</sup>	.209	.315	.827	.386	.276	.020	.091
		5.3	8.0	21.0	9.8	7.0	0.5	2.3
KN14-WJ-M	16-14 A.W.G. 2 mm <sup>2</sup>	.236	.354	.827	.394	.276	.020	.122
		6.0	9.0	21.0	10.0	7.0	0.5	3.1
KN10-WJ-D	12-10 A.W.G. 5.5 mm <sup>2</sup>	.299	.394	1.004	.492	.295	.028	.157
		7.6	10.0	25.5	12.5	7.5	0.7	4.0

Box Quantity: (W)=250; (D)=500; (M)=1000  
UL File #E66716  
CSA File #LR4503

### Tool used with Nylon Insulated Wire Joint

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

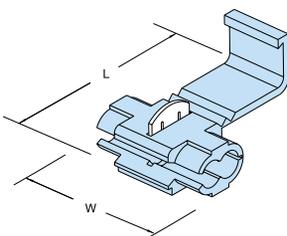
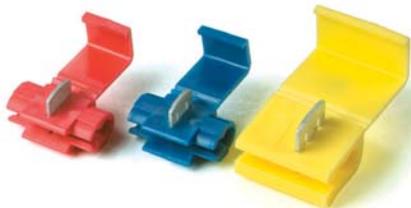


ERG2500WJ

Maximum Electrical Rating: 105°C 300 Volts Max.  
Terminal Material: Copper Tube

M  
Spec-Kon®

### Vinyl Insulated Quick Splice



Catalog Number	Wire Range	Dimension <small>inch mm</small>		
		W	L	Color
KV14-OOQS-D	22-18 A.W.G. 0.5-1.0 mm <sup>2</sup>	.787	1.063	red
KV18-OOQS-D	18-14 A.W.G. .75-2.5 mm <sup>2</sup>	.787	1.063	blue
		20.0	27.0	
KV10-OOQS*	12-10 A.W.G. 4-6 mm <sup>2</sup>	.807	1.358	yellow
		20.5	34.5	

Box Quantity: (W)=250; (D)=500; (M)=1000  
\* 200 piece quantity only.

See pages in back of catalog for complete tool information.  
Tool and Die Selection Chart on page M42.

Maximum Electrical Rating: 105°C 600 Volts Max.  
Terminal Material: Brass

**Thomas & Betts**

### Comfort Crimp® Terminal Tools ERG-2500, ERG-2500F, ERG-2002, ERG-2500WJ



ERG2500



ERG2002



ERG2500WJ

Ergonomic ratchet style hand tool used for installing insulated Spec-Kon® terminals. Specially designed ergonomic handles distributes the crimping force evenly across the user's hands. Helps reduce the risk of Carpal Tunnel Syndrome, the cause of almost one of every two industrial injuries. Ratchet design greatly reduces handle forces over conventional hand tools and incorporates the Shure-Stake® mechanism which ensures full compression every time. Color coded die nests (insulated only) facilitates getting the right terminal in the right nest.

Catalog Number	Terminal Style	Wire Range
ERG-2500	All Insulated Terminals, Splices, & Disconnects (except Flags)	22 - 10 AWG
ERG-2002	All Non-Insulated Terminals, Splices, & Disconnects	22 - 10 AWG
ERG-2500F	Nylon Fully Insulated Female Flag Disconnects	22 - 14 AWG
ERG-2500WJ	Nylon Insulated Wire Joint	22 - 10 AWG

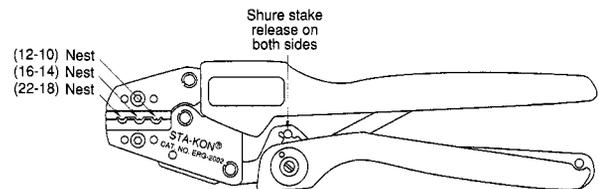
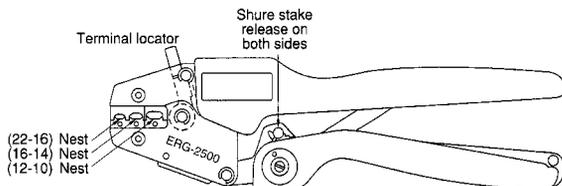
\* Contact Customer Service for availability of this product. Longer lead times may be required.

### Tool Gauging Requirements

Catalog Number	Wire Range	Gauging (inches)
ERG-2500	22 - 16 AWG	.080 - .088
	16 - 14 AWG	.091 - .099
	12 - 10 AWG	.119 - .127
ERG-2002	22 - 16 AWG	.067 - .062
	16 - 14 AWG	.089 - .084
	12 - 10 AWG	.115 - .110
ERG-2500F	22 - 14 AWG	-
ERG-2500WJ	22 - 10 AWG	-

M

Spec-Kon®



- Installs Nylon and Vinyl Insulated Terminals, Disconnects, and Splices 22-10 AWG
- The force required to release the Shure-Stake® mechanism should be no less than 20 lbs.

- Installs Non-Insulated Terminals, Disconnects, and Splices 22-10 AWG
- The force required to release the Shure-Stake® mechanism should be no less than 15 lbs.

**Plier Type Tools**  
**WT111M and WT112M**



WT111M

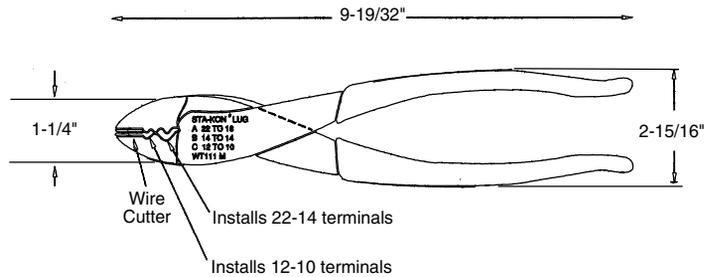


WT112M

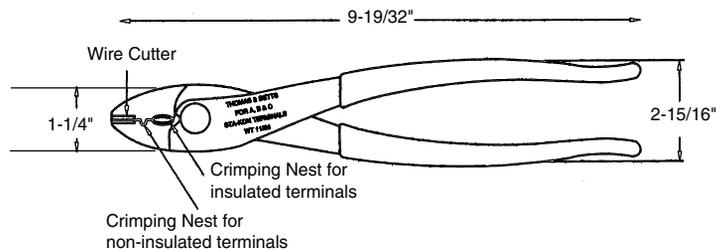
Economical plier type hand tool used for installing non-insulated and insulated Spec-Kon® terminals. Range of sizes include 22 AWG through 10 AWG. Nose of the tool is equipped with wire cutters for convenience.

Catalog Number	Description	Std. Pkg	Wt. each
WT111M	Non-Insulated Plier Tool with Cutter for 22-10 AWG	1	1
WT112M	Insulated and Non-Insulated Plier Tool with Cutter for 22-10 AWG	1	1

- These tools are designed with wire cutters for customer convenience.



- WT111M - Installs 22-10 AWG non-insulated Spec-Kon® Terminals
- Gauging for 22-14 AWG 0.027 - 0.053 in.
- Gauging for 12-10 AWG 0.072 - 0.098 in.



- WT112 M - Installs insulated and non-insulated Spec-Kon® terminals, splices, disconnects, and wire joints 22-10 AWG
- Gauging for insulated terminals .092 - .104
- Gauging for non-insulated terminals .044 - .056

M

Spec-Kon®

### Toggle Type Tools TBM6 and TBM6S



TBM6



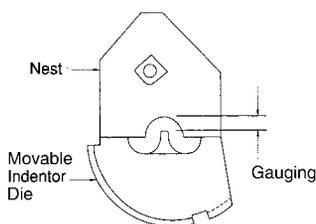
TBM6S

Toggle type hand tool for installing large insulated and non-insulated Spec-Kon® terminals. Terminal size ranges from #8 AWG through #2 AWG MCM. Interchangeable dies are ordered separately. The TBM6S features the Shure-Stake® mechanism which ensures full compression every time.

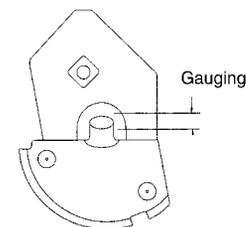
Catalog Number	Terminal Size For use with Spec-Kon®	Std. Pkg	Wt. each
TBM6	8 - 2 AWG	1	9
TBM6S	8 - 2 AWG	1	9

### Installing Dies

Nest Stationary Die	Indenter Movable Die	Terminal Size	Gauging (inches)
<b>Installing dies for non-insulated Spec-Kon® terminals</b>			
11805	11802	8 - 6 AWG	.157-.177
11806	11802	4 AWG	.196-.216
11807	11802	2 AWG	.224-.244
<b>Installing dies for insulated Spec-Kon® terminals</b>			
11822	-	8 AWG	.192 - .212
11823	-	6 AWG	.244-.264



- For use with non-insulated terminals  
Cat No. TBM6 and TBM6S



- For use with insulated terminals  
Cat No. TBM6 and TBM6S



**Universal Applicator**



The Universal Applicator from Thomas & Betts offers a unique opportunity to use the range of quality Spec-Kon tape-mounted terminals on your own machine. If you have the press already, there's no need for additional costly investments on your plant floor to convert to another terminal. Our applicator will handle the entire range of Mylar-tape fed terminals offered in the Spec-Kon product line, and allows you more flexibility on your production line. Fast and simple. If you have the press, we've got the applicator.

**Spec-Kon® Universal Applicator includes these prominent features:**

- Allows industry-standard presses to use Spec-Kon® Terminal Products (AMP-compatible).
- Includes stand-alone presses.
- Also compatible with major brands of wire processing equipment.
- One single part – no additional accessories needed (excluding dies).
- Quick-change of tooling / dies in minutes – simply done with an Allen wrench.
- Convenient Crimp Height adjustment for range of crimping force fine-tuning.
- 22-10 AWG Range.
- Crimps Insulated and Uninsulated Spec-Kon® terminals.
- Crimps Nylon and Vinyl insulation terminals.
- All-metallic construction for years of use.
- Creates UL Listed Crimps.
- One year warranty, excluding dies.

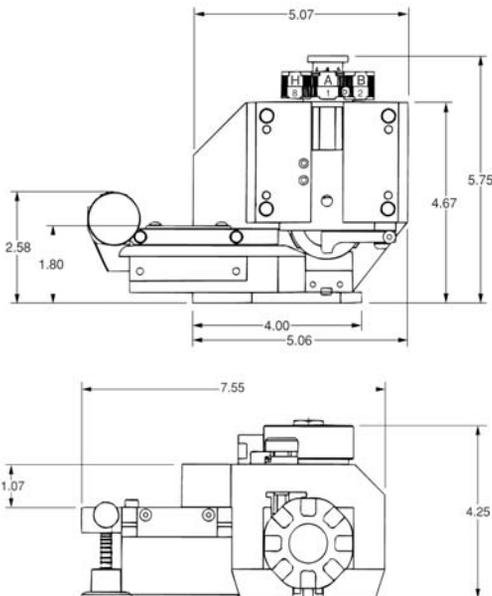


The new Spec-Kon Universal Applicator is designed for quick terminal conversions in plant equipment such as the Applitek press.



**M**

Spec-Kon®



Catalog Number	Description	Std. Pkg	Wt. each
KT2500UA	Spec-Kon® Universal Applicator	1	17 lbs.

AMP is a registered trademark of Tyco Electronics Corporation

**Die Chart**

Catalog Number	Description	Wire Range
KT-18Z	Insulated Terminals, Disconnects, & Splices	22-16 AWG
KT-14Z	Insulated Terminals, Disconnects, & Splices	16-14 AWG
KT-10Z	Insulated Terminals, Disconnects, & Splices	12-10 AWG
KTU-18Z	Insulated Terminals, Disconnects, & Splices	22-16 AWG
KTU-14Z	Insulated Terminals, Disconnects, & Splices	16-14 AWG
KTU-10Z	Insulated Terminals, Disconnects, & Splices	12-10 AWG

Dimensions: 7.5" x 5.75" x 4.25"

Range: 22 AWG - 10 AWG Insulated and Noninsulated

See instruction manual for complete maintenance, installation and operating characteristics for this tool.



KT-2500 with reel and foot switch

### Bench Mounted Tool for Mylar Tape – KT-2500

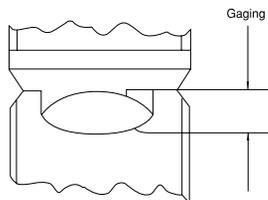
Compact, pneumatically operated bench mounted tool for crimping insulated and non-insulated Spec-Kon® terminals on mylar tape. Dies are color coded to match terminal insulation. Unit comes with fully guarded foot pedal and clear plastic safety guard over the die area for added safety. Unit incorporates the Shure-Stake® mechanism which ensures full compression every time.

Catalog Number	Description	Std. Pkg
KT-2500	Bench Mounted Crimping Tool for Mylar Tape	1

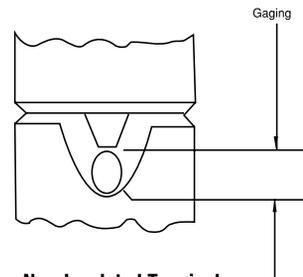
Space Requirement: 30"w x 20"h x 20"d  
 Weight: 55 lbs.  
 Wire Range: 22-10 AWG  
 Air Pressure: 90-125 psi input air supply

### Installing Dies

Catalog Number	Terminal Style	Wire Range	Gauging (inches)
<b>Installing dies for insulated Spec-Kon® terminals</b>			
KT-18	Insulated Terminals & Disconnects	22-16 AWG	.105 - .109
KT-14	Insulated Terminals & Disconnects	16-14 AWG	.115 - .119
KT-10	Insulated Terminals & Disconnects	12-10 AWG	.134 - .138
<b>Installing dies for non-insulated Spec-Kon® terminals</b>			
KTU-18	Non-Insulated Terminals	22-16 AWG	.072 - .077
KTU-14	Non-Insulated Terminals	16-14 AWG	.096 - .101
KTU-10	Non-Insulated Terminals	12-10 AWG	.126 - .131



Insulated Terminals



Non-Insulated Terminals



- Start button initiates crimping work cycle.
- Safety catch protects fingers when changing die sets.
- Compact tool head operates in tight spaces and weighs just 1.65 pounds to reduce fatigue.
- Swivel head improves access to small spaces.
- Control lever opens jaws for terminal installation and die change.
- Interchangeable dies accommodate Spec-Kon® terminals from 22-10 AWG.
- Easy-to-see indicator lamps show when ERG 3000 is ready to operate or in a work cycle.
- Portable base power unit houses the battery, hydraulic pump, fluid reservoir, and electronic control unit.
- Durable, flexible 8.2 foot hose connects the tool head to the base power unit for extra reach.

M

Spec-Kon®

### ERG3000 Battery Powered Tool

Compact, portable, battery operated tool for crimping loose piece insulated and non-insulated Spec-Kon® terminals. Dies are color coded to match terminal insulation. Multi-nested die used for non-insulated which reduces setup time. Unit incorporates the Shure-Stake® mechanism which ensures full compression every time.

Catalog Number	Description	Wt. (lb.)
<b>Standard Components</b> <i>Note: The part number ERG-3000 refers to a complete kit consisting of one ERG-3001, one ERG-3002, two ERG-3003, one ERG-3004, and one ERG-3005.</i>		
ERG-3001	Base Unit	11.0
ERG-3002	Hose & Tool Head Assembly	3.5
ERG-3003	NiCd Battery	1.3
ERG-3004	15 min. Battery Charge	3.0
ERG-3005	Carrying Case	6.3
ERG-3006	AC Adapter	7.0
ERG-3007	Benchmark	1.0
ERG-3008	Switch	2.5
ERG-3000	Complete Kit (see note below)	26.4

### Installing Dies

Catalog Number	Terminal Style	Wire Range	Gauging (inches)
<b>Installing dies for insulated Spec-Kon® terminals</b>			
KT-18Y	Insulated Terminals & Disconnects	22-16 AWG	.105 - .109
KT-14Y	Insulated Terminals & Disconnects	16-14 AWG	.115 - .119
KT-10Y	Insulated Terminals & Disconnects	12-10 AWG	.134 - .138
<b>Installing dies for non-insulated Spec-Kon® terminals</b>			
KTU-2214Y	Non-Insulated Terminals (Two Nested Die Set)	22-16 AWG 16-14 AWG	.072 - .077 .096 - .101
KTU-10Y	Non-Insulated Terminals	12-10 AWG	.126 - .131

### Technical Data

#### Base Unit

Working pressure	3625 psi
Power supply	NiCd Battery 12 V DC or AC/DC converter 110 V 60 Hz
Work cycle	1.5-3 seconds
Weight (with battery)	11 lb. (without tool/hose pack)
Dimensions	13.77" L x 7.28" W x 5.12" D
Temperature range	-4° to 122°F

#### Tool Head Assembly

Press force	3371 lbf
Weight (tool only)	1.65 lb.
Diameter of handle	1.61 in.
Length of handle	8.86 in.
Length of hose	7.22 ft.

#### Battery

Type	NiCd 12 V, rechargeable
Recharging time	15 min.
Number of recharges	1000



13500 with foot switch

### Bench Mounted Tool – 13500

Compact, pneumatically operated bench mounted tool for crimping loose piece insulated and non-insulated Spec-Kon® terminals. Dies are color coded to match terminal insulation. Multi-nested die used for non-insulated which reduces setup time. Unit incorporates the Shure-Stake® mechanism which ensures full compression every time.

Catalog Number	Description	Std. Pkg
13500	Bench Mounted Crimping Tool	1

Space Requirement: 8" X 12"

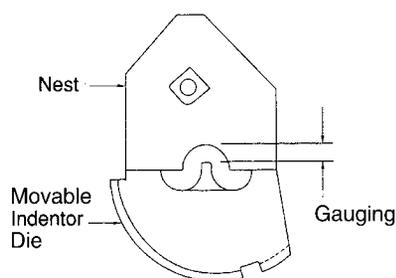
Weight: 10-12 lbs.

Wire Range: 8AWG - 2AWG Insulated & Uninsulated Terminals.

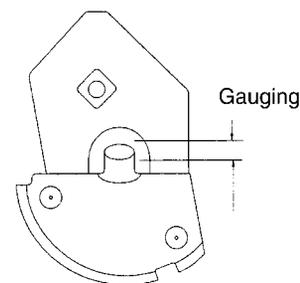
Air Pressure: 85-100 psi

### Installing Dies

Catalog Number	Terminal Style	Wire Range	Gauging (inches)
<b>Installing dies for insulated Spec-Kon® terminals</b>			
KT-18X KT-14X KT-10X	Insulated Terminals & Disconnects	22-16 AWG 16-14 AWG 12-10 AWG	.105 - .109 .115 - .119 .134 - .138
<b>Installing dies for non-insulated Spec-Kon® terminals</b>			
KTU-2210X*	Non-Insulated Terminals (Three Nested Die Set)	22-16 AWG 16-14 AWG 12-10 AWG	.072 - .077 .096 - .101 .126 - .131



- For use with non-insulated terminals  
Cat No. TBM6 and TBM6S



- For use with insulated terminals  
Cat No. TBM6 and TBM6S

### Tool and Die Selection Chart

Spec-Kon® Terminals		Plier Tool	Ergonomic Hand Tool	KT-2500 Pneumatic Tool Die Part Numbers			13500 Pneumatic Tool Die Part Numbers			Erg-3000 Power Hand Tool Die Part Numbers		
Nylon Terminal (22-10 AWG)	KN or KNF	WT112M	ERG-2500	KT-18	KT-14	KT-10	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Nylon Butt Splice		WT112M	ERG-2500	N/A	N/A	N/A	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Nylon Disconnect		WT112M	ERG-2500	KT-18	KT-14	KT-10	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Nylon Terminal (8-6 AWG)		TBM6	N/A	KT-8	KT-6	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Vinyl Terminal (22-10 AWG)	KV or KVF	WT112M	ERG-2500	KT-18	KT-14	KT-10	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Vinyl Butt Splice		WT112M	ERG-2500	KT-18	KT-14	KT-10	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Vinyl Disconnect		WT112M	ERG-2500	KT-18	KT-14	KT-10	KT-18X	KT-14X	KT-10X	KT-18Y	KT-14Y	KT-10Y
Non Insulated Terminal (22-10 AWG)	K	WT111M	ERG-2002	KTU-18	KTU-14	KTU-10	KTU-2210X	KTU-2210X	KTU-2210X	KTU-2214Y	KTU-2214Y	KTU-2214Y
Non Insulated Butt Splice		WT111M	ERG-2002	N/A	N/A	N/A	KTU-2210X	KTU-2210X	KTU-2210X	KTU-2214Y	KTU-2214Y	KTU-2214Y
Non Insulated Terminal (8-6 AWG)		TBM6	N/A	N/A	N/A	N/A	KTU-8	KTU-6	N/A	N/A	N/A	N/A
Wire Joints	KN or KNF	WT112M	ERG-2500WJ	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Flag Terminals		N/A	ERG-2500F	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

### Strip Length Chart

Description	Terminal Series	Wire Strip Length
Non-Insulated Terminals	K18	1/4"
	K14	1/4"
	K10	5/16"
	K8	3/8"
	K6	7/16"
	K4	1/2"
	K2	9/16"
Vinyl Insulated Terminals	KV18	1/4"
	KV14	1/4"
	KV10	5/16"
	KV8	3/8"
	KV6	7/16"
Nylon Insulated Terminals	KN18	1/4"
	KN14	1/4"
	KN10	5/16"
	KN8	3/8"
	KN6	7/16"
Vinyl Insulated Disconnects	KV18	1/4"
	KV14	1/4"
	KV10	5/16"
Nylon Insulated Disconnects	KN18	1/4"
	KN14	1/4"
	KN10	5/16"
Vinyl Insulated Butt Splices	KV18	5/16"
	KV14	5/16"
	KV10	5/16"
Nylon Insulated Butt Splices	KN18	1/4"
	KN14	1/4"
	KN10	1/4"
Nylon Wire Joints	K18	9/32"
	K14	9/32"
	K10	11/32"

### Stud Size Chart

Standard Stud Size U.S.		Stud Diameter Inches mm	Terminal Hole Dia. Inches mm	Spec-Kon Stud Size Part No. Designation
	#2 M2	.086 2.18	.090 2.29	2
	#4 M2,5	.112 2.84	.118 3.00	4
	#5 M3	.125 3.18	.127 3.23	5
	#6 M3,5	.138 3.51	.146 3.71	6
	#8 M4	.164 4.17	.173 4.39	8
	#10 M5	.190 4.83	.198 5.03	10
	1/4 M6	.250 6.35	.270 6.86	14
	5/16 M8	.312 7.92	.330 8.38	56
	3/8 M10	.375 9.53	.385 9.78	38
	1/2 M12	.500 12.7	.520 13.21	12
	5/8 M16	.625 15.88	.650 16.51	58
	3/4 M18	.750 19.05	.810 20.57	34

### Common Conductor Size Chart

Size	No. of Strands	Individual Strand Size	Conductor Size	
		Inches mm	Inches mm	Circl. Mil Area mm
<b>22AWG</b>	7	.0096 0.24	.028 0.74	640 0.74
<b>20AWG</b>	10	.0100 0.25	.038 0.97	1020 0.519
<b>18AWG</b>	16	.0100 0.25	.048 1.22	1620 0.823
<b>16AWG</b>	26	.0100 0.25	.060 1.52	2580 1.310
<b>14AWG</b>	7	.0242 0.61	.073 1.85	4110 2.080
<b>12AWG</b>	7	.0305 0.77	.092 2.34	6530 3.310
<b>10AWG</b>	7	.0385 0.98	.116 2.95	10,380 5.261
<b>8AWG</b>	7	.0486 1.23	.146 3.71	16,510 8.367
<b>6AWG</b>	7	.0612 1.55	.184 4.67	26,240 13.30
<b>4AWG</b>	7	.0772 1.96	.232 5.89	41,740 21.15
<b>2AWG</b>	7	.0974 2.47	.292 7.42	66,360 33.62
<b>1AWG</b>	19	.0664 1.69	.332 8.43	83,690 42.41
<b>1/10AWG</b>	19	.0745 1.89	.373 9.47	105,600 53.49
<b>2/0AWG</b>	19	.0837 2.13	.418 10.62	133,100 67.43
<b>3/0AWG</b>	19	.0940 2.39	.470 11.94	167,800 85.01
<b>4/0AWG</b>	19	.1055 2.68	.528 13.41	211,600 107.2
<b>250MCM</b>	37	.0822 2.09	.575 14.61	250,000 127
<b>300MCM</b>	37	.0900 2.29	.630 16.00	300,000 152
<b>350MCM</b>	37	.0973 2.47	.681 17.29	350,000 177
<b>400MCM</b>	37	.1040 2.64	.728 18.49	400,000 203
<b>500MCM</b>	37	.1162 2.95	.813 20.65	500,000 253
<b>600MCM</b>	61	.0992 2.52	.893 22.68	600,000 304
<b>750MCM</b>	61	.1109 2.82	.998 25.35	750,000 380
<b>800MCM</b>	61	.1145 2.91	1.031 26.19	800,000 405
<b>1000MCM</b>	61	.1280 3.25	1.152 29.26	1,000,000 507

**M**

Spec-Kon®